



THE NAME FOR BELT GRINDING

Instructions for changing Abrasive Belt

- The simplest method to change belts is to push down on the bottom part of the belt as shown.
- This will cause compression of the internal spring in the tube between the wheels and remove the tension on the belt.
- Lock the 'catch plate' into position to keep the spring under compression allowing the old belt to be removed & replaced with a new one.
- Then apply downward pressure on the belt again to permit releasing of the 'catch plate'.
- Due to slight variations in abrasive belt manufacture, the machine will probably need some tracking adjustment to ensure the belt runs evenly on both wheels.
- If there is no belt on the machine when starting (e.g. when the unit is first assembled, or if a belt has broken), tie a length of light rope or similar around the wheels to simulate a belt. Then press down on the underside as above to compress the spring and allow engagement of the 'catch plate'.

